



5S GAME

CARDS SLIDESHOW

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Centoform Srl

„Innovative Learning Approaches for Implementation of Lean Thinking to Enhance Office and Knowledge Work Productivity”

ILA-LEAN Project No 2016-1-PL01-KA203-026293

2016-2018

2018



Project Title

Innovative Learning Approaches for Implementation of Lean Thinking to Enhance Office and Knowledge Work Productivity

Project Number: 2016-1-PL01-KA203-026293

Disclaimer:

This project has been co-funded with support from the European Commission. This publication reflects the views only of the author, and the Commission cannot be held responsible for any use which may be made of the information contained therein.





Cent**1**oform

$$1 + 1 = ()$$

CARD: YELLOW

3





$$31 + 17 = ()$$

CARD: **YELLOW**



Computer KO



$$18 + 1 + 37 = ()$$

CARD: **WHITE**



$$\overline{99} + 1 - 99 = ()$$

CARD: RED



$$1111 + F = ()$$

BINARY
SYSTEM

HEXADECIMAL
SYSTEM

CARD: **WHITE**



V + MC = ()

ROMAN NUMERAL

CARD: WHITE



Do the job of your colleague on holiday



$$e^0 + 1 = ()$$

CARD: **YELLOW**



⑨ 1 - 1 **—** MDLV = ()
ROMAN NUMERAL

CARD: RED



$$1010 - 200 + V = ()$$

BINARY
SYSTEM

ROMAN
NUMERAL

CARD: **WHITE**



LEAN IS A SYSTEMATIC METHOD

1001 + D = 0

BINARY SYSTEM

HEXADECIMAL SYSTEM

ELIMINATION OF WASTE

WITHIN A PROCESS.

THE FIRST EXAMPLES OF LEAN

CAN BE DATED BACK TO

B. FRANKLIN





Wait for manager's sign



77 LEAN 28 = ()

~~DO MORE WITH LESS!!!~~



$$\overline{99} + 109 - \underline{69} = ()$$

CARD: **YELLOW**