

5S GAME

5S S APPLICATION ON CARDS

Chiara Longhi, Gennaro Opera

Centoform Srl

„Innovative Learning Approaches for Implementation of Lean Thinking to Enhance Office and Knowledge Work Productivity”

ILA-LEAN Project No 2016-1-PL01-KA203-026293

2016-2018

2018



Project Title

Innovative Learning Approaches for Implementation of Lean Thinking to Enhance Office and Knowledge Work Productivity

Project Number: 2016-1-PL01-KA203-026293

Disclaimer:

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1°S - SORT

Cent1oform

Computer KO

Do the job of your colleague on holiday

Wait for manager's sign

3

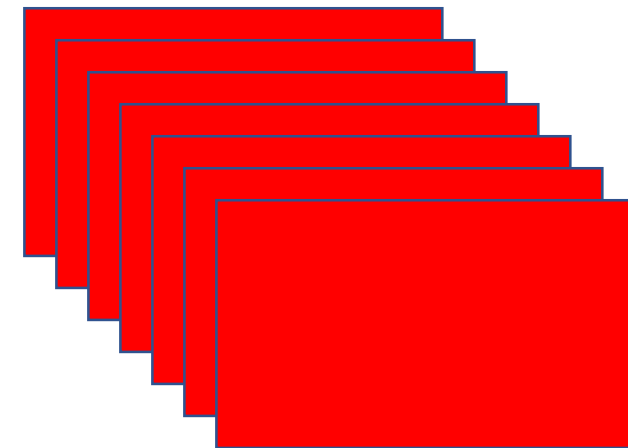
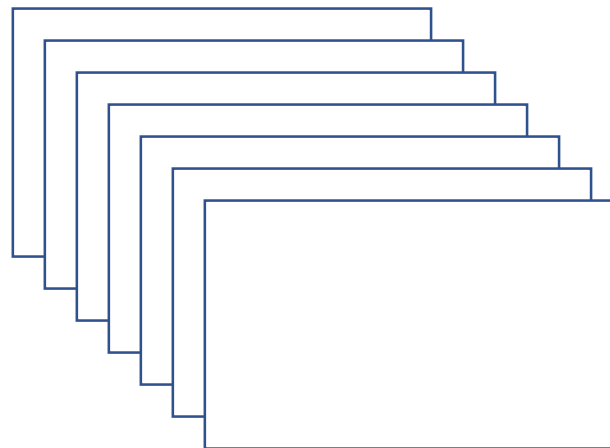
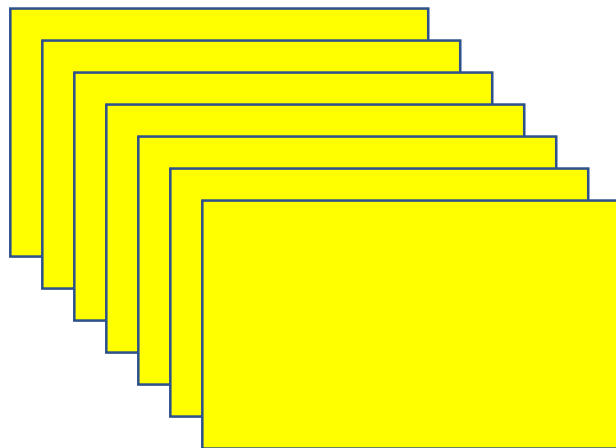




2°S – SET IN ORDER



1 of 4



4





3°S – SHINE



Centoform

Erasmus+

Centoform

LEAN IS A SYSTEMATIC METHOD FOR THE ELIMINATION OF WASTE WITHIN A PROCESS. THE FIRST EXAMPLES OF LEAN CAN BE DATAED BACK TO B. FRANKLIN

19

1-02-2017

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Erasmus+

Centoform

1001 + D = ()

BINARY SYSTEM HEXADECIMAL SYSTEM

CARD: WHITE

20

1-02-2017

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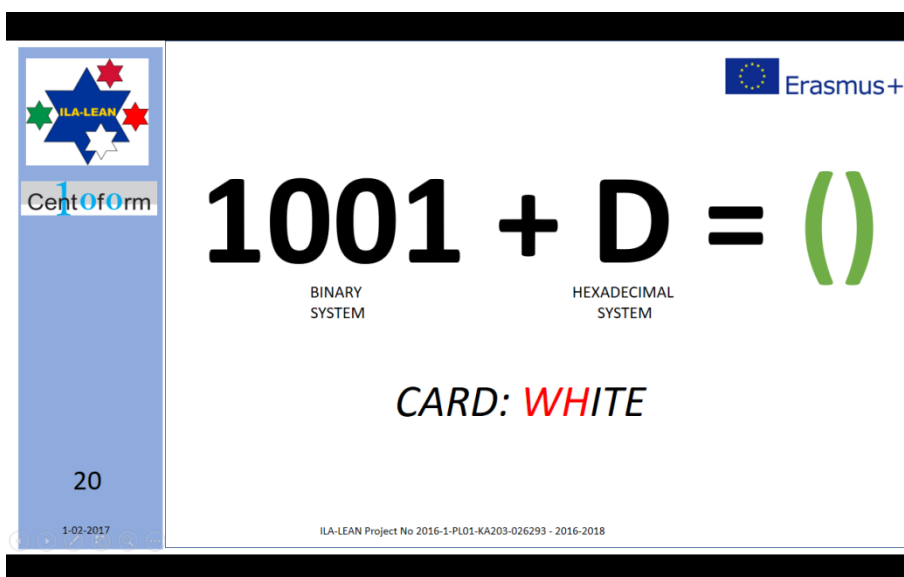
5



4°S – STANDARDIZE



Centoform



Erasmus+

Centoform

1001 + D = ()

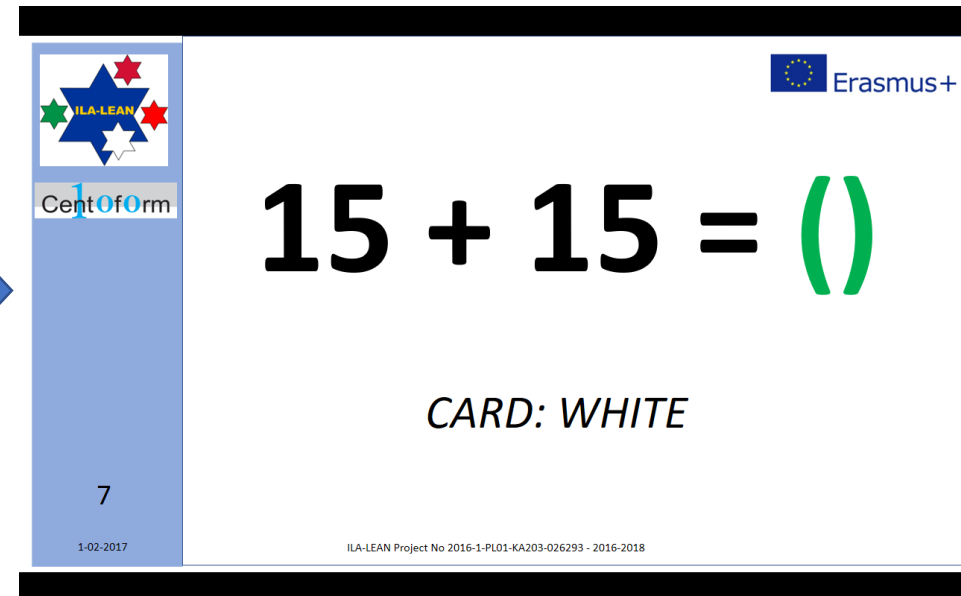
BINARY SYSTEM HEXADECIMAL SYSTEM

CARD: WHITE

20

1-02-2017

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Erasmus+

Centoform

15 + 15 = ()

CARD: WHITE

7

1-02-2017

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- DECIMAL SYSTEM
- TWO NUMBERS AND ONE OPERATION
- PEN COLOURS IN THIS FORMAT: () () () ()

ALL THE CARDS COLOURS HAVE TO BE WRITTEN DOWN WITH THIS FORMAT

YELLOW WHITE RED

6





5°S – SUSTAIN



Cent1oform

Erasmus+

Cent1oform

15 + 15 = ()

CARD: WHITE

7

1-02-2017

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Erasmus+

Cent1oform

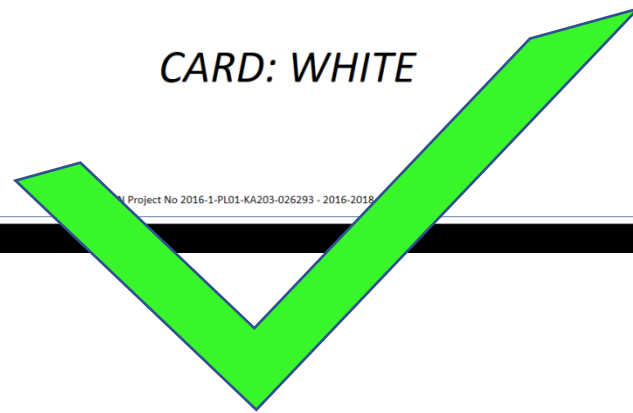
1° NUMBER DECIMAL SYSTEM + 2° NUMBER DECIMAL SYSTEM = () ()
() ()

CARD: **YELLOW** WHITE **RED**

7

1-02-2017

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CHECK IF THE CARD IS IN COMPLIANCE WITH THE STANDARD

7



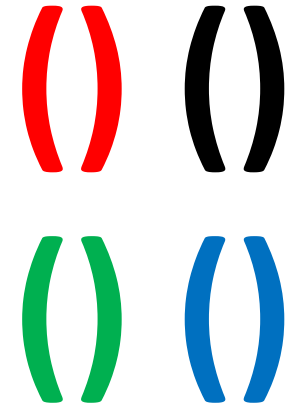


1° NUMBER
DECIMAL SYSTEM

+

2° NUMBER
DECIMAL SYSTEM

=



*CARD: **YELLOW** WHITE **RED***



LET'S PLAY!