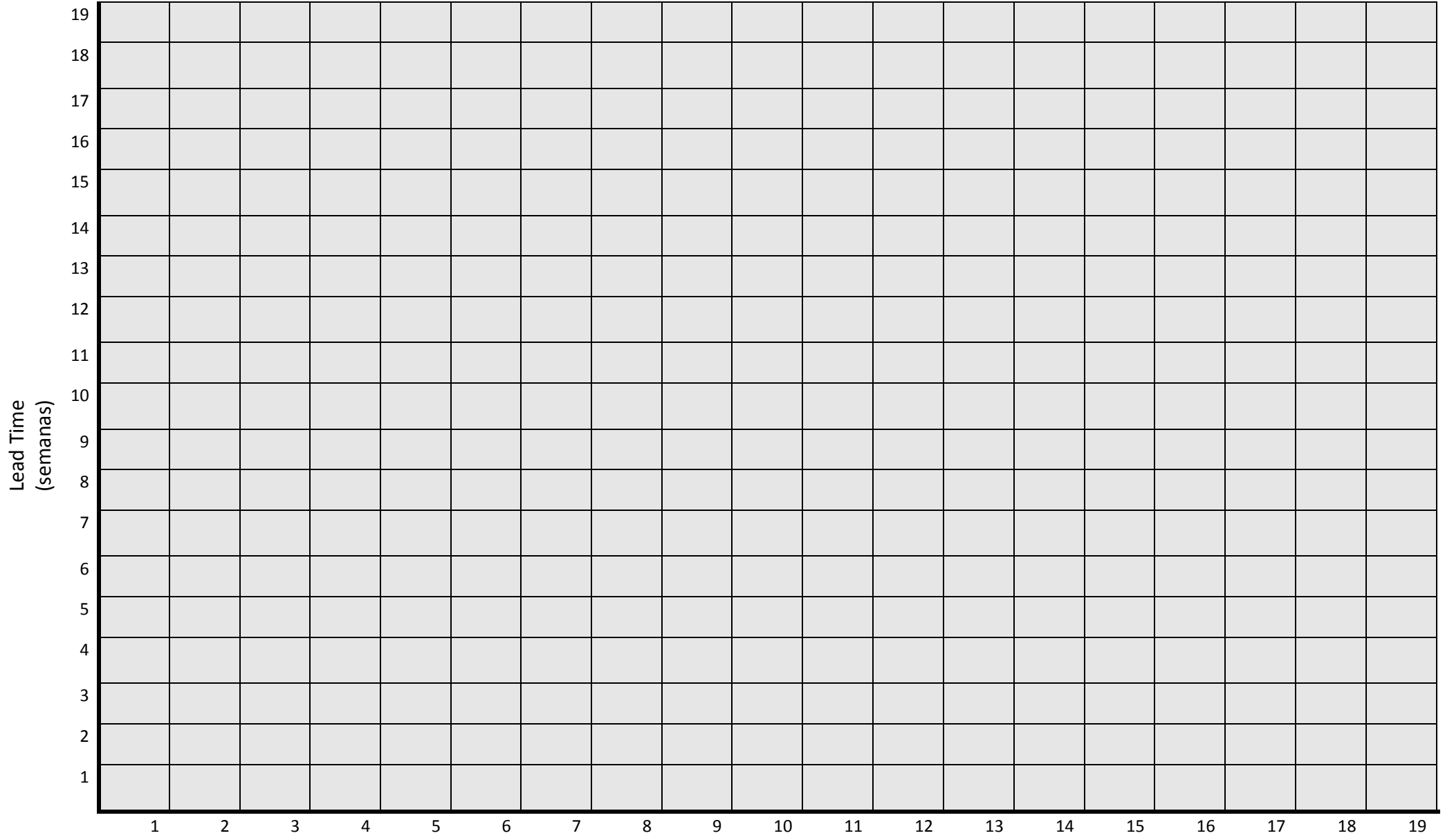
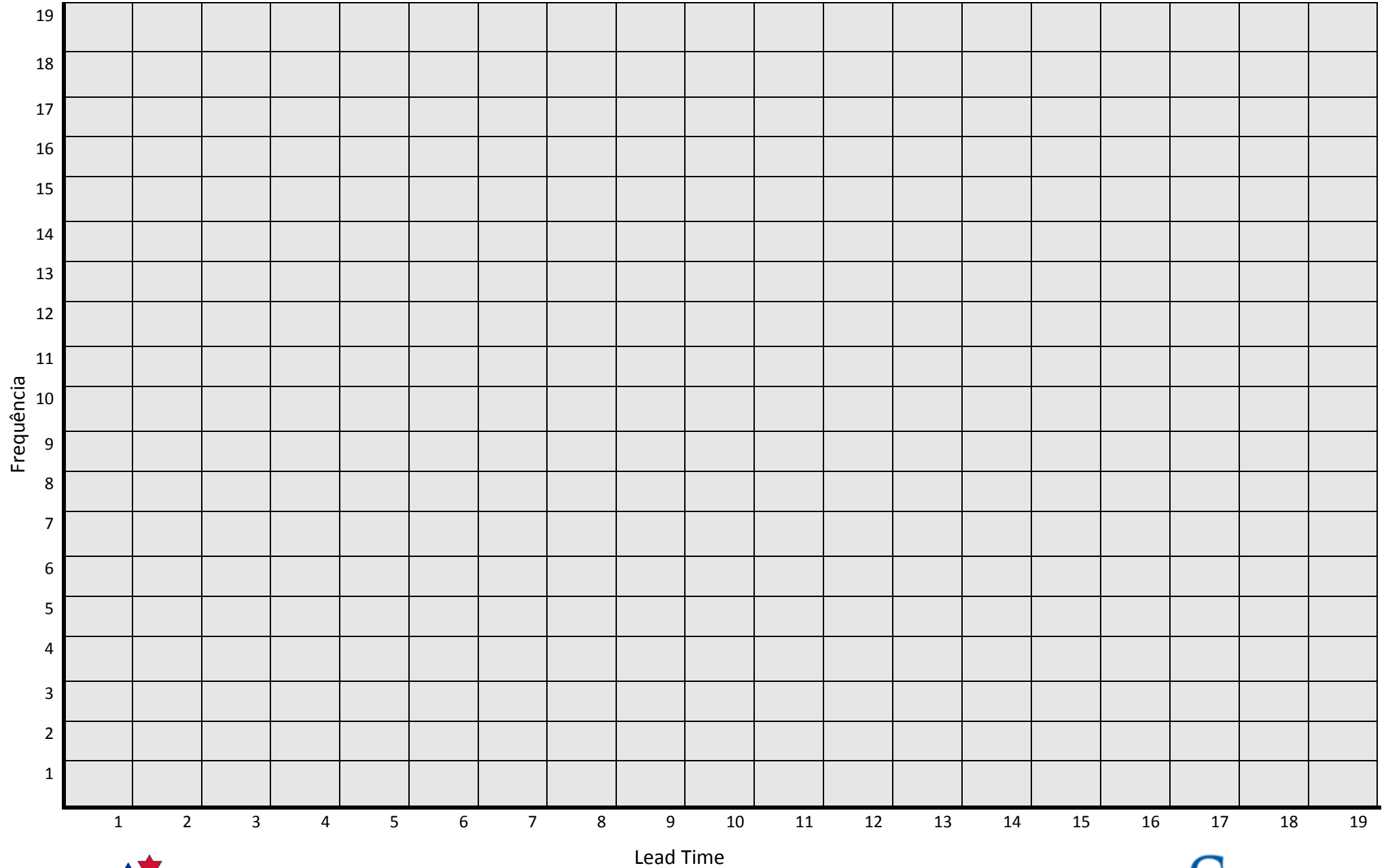


# Quadro de Fluxo Acumulado (CFD)



# Quadro de Controlo





# Quadro de Distribuição de Lead Times



